



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4086-200
Job Sheet 173979



Part No: D4086-200

Job Qty: 20 ea

Part Name: Placard, Max Load



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/8/18

Job Tracking No:

Due Date: 3/16/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV C IPP REV:A NEW ISSUE 10-08-09 JLM VERIFIED BY:LL

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	20 pcs		3/16/18	0.00	0.00	Purchasing		AT 18/03/15
110	Packaging	20 pcs		3/16/18	0.00	0.00	Packaging2		AT 18/03/15
120	QC	20 pcs		3/16/18	0.00	0.00	QC6		MAR 20 2018
130	Packaging	20 pcs		3/16/18	0.00	0.00	Packaging3-2	5/075	DAS 9-88
140	QC21-SA	20 Ea		3/16/18	0.00	0.00	QC21		MAR 20 2018

Part Op 100 - Issue P/O: 039253 Manufacture as per Dwg D4086

Descriptions: 130 - ***ONE YEAR EXPIRED DATE FROM RECEIVING: 19/03/15

MAR 09 2018

MAR 20 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4086-200P	Placard, Max Load D4086-200	20 pcs (1 ea)	100-Purchasing	5251927

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	D4086-200P	20	0	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____ Date : _____ Description V _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐	AGAINST DEPARTMENT/PROCESS <table style="width: 100%;"> <tr> <td>Cross tube ☐</td> <td>Water Jet ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>			Cross tube ☐	Water Jet ☐	Engineering ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Composite ☐	Supplier ☐	
Cross tube ☐	Water Jet ☐	Engineering ☐														
Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐														
Finishing ☐	Rec/Store/Packaging ☐	Other ☐														
Composite ☐	Supplier ☐															
		MRB (QSI042) Approval														
		Completed By														
		Lead hand / Supervisor Approval Verification														
		QC / QA Coordinator Approval														

Job No: 173979
 Mfg Date: 03/15/18

Change No: _____
 Operation: _____
 Revision: _____
 Serial No/Batch: S051929
 PART NO: D4086-200

Placard, Max Load

Root Cause			
Environment ☐	No Re-verfi ☐		
Design ☐	Operator ☐		
Doc/Data ☐	Offset/Setup ☐		
Equip/Tooling ☐	Supplier ☐		
Handling/Pre ☐	Training ☐		
Material ☐	Use for Testing ☐		
Internal Transport ☐	Poor Information ☐		
Tribal Knowledge ☐	Rushing ☐		
LOA ☐	Product Improvement ☐		
Substation ☐	Process Improvement ☐		
Past Expiry Date ☐	Manufacturing Process ☐		
Misidentified ☐	Past Due ☐		

OTHER : _____



PART NUMBER	LOAD
D4086-200	200 lb / 91 kg
D4086-210	210 lb / 95 kg
D4086-215	215 lb / 98 kg
D4086-220	220 lb / 100 kg
D4086-232	232 lb / 105 kg
D4086-243	243 lb / 110 kg

NOTES:

- 1) MATERIAL: DURABLACK SHEET, 0.020 THICK
PER A-A-50271 (MIL-P-514D) OR MIL-STD-1502-4F, TYPE L OR MIL-STD-130N
REF DART SPEC DOUBLKRS.020
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: N/A
- 8) PART NUMBER = D4086-MAX DISTRIBUTED WEIGHT IN POUNDS (lbs) OF THE BASKET.
EXAMPLE: D4086-210 IS A BASKET WITH MAX DISTRIBUTED WEIGHT OF 210 POUNDS (lbs).
- 9) LASER ETCH MATERIAL WITH ALL TEXT SHOWN

RELEASED
2017-06-07
ECN 17-580

C	GENERAL REVISION SEE REVISION B FOR DETAILS. MATERIAL WAS DELIVERED FULL DRAW 2000 AXS. CONTACT INFO ADDED IN ORDER TO REMOVE D2728-3 FROM BASKET LID DRAWINGS. REASON: DURABILITY		AJS	17.02.14
	B	ADDED 2000-118 PLACARDS REASON: ADDITION OF D350-407-84X BASKET SERIES.	MP	10.08.04
A	NEW ISSUE		JPH	10.03.08
REV.	DESCRIPTION		BY	DATE
DESIGN	JPH	DART AEROSPACE LTD		
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA		
CHECKED	JMH	DRAWING NO.	REV. C	
MFG. APPR.	DD	D4086	SHEET 1 OF	
APPROVED	WM	TITLE	SCALE	
DE APPR.	DS	PLACARD, MAX LOAD	N/A	
DATE	17.02.14		COPYRIGHT © 2010 BY DART AEROSPACE LTD THE DOCUMENT IS THE PROPERTY OF DART AEROSPACE LTD. IT IS LOANED TO YOU BY DART AEROSPACE LTD. IT IS NOT TO BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, INCLUDING PHOTOCOPYING, RECORDING, OR BY ANY INFORMATION STORAGE AND RETRIEVAL SYSTEM, WITHOUT THE WRITTEN PERMISSION OF DART AEROSPACE LTD.	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO039253

Supplier: PLP001-VC
P & L Printing
19226 Airport Road
Summerstown
ON
KOC 2EO Canada
Phone: 613-931-1241

PO No: PO039253
PO Date: 3/9/18
Due Date: 3/16/18
**Purchase Order
Revision:**
Revision Date:
Ship-To Contact: Phone:

E-MAILED
MAR 09 2018

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pynt Terms: Net 30
Freight Terms:
Special Comments:

Copy

Items

Line Item	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	D4086-200P			Placard, Max Load As Per Dwg D4086 Rev, C	Firmed	3/16/18	20 pcs	0 pcs	20 pcs	\$12.00/pcs	\$240.00

DWS
38
9-89

Line Item Note job# 173979

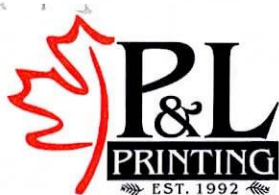
Grand Total: \$240.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

AB *CL*

Plex 3/9/18 8:29 AM dart.baker.diane



19226 Airport Road
Summerstown, ON
K0C 2E0 Canada

Tel. 613-931-1241
Fax 613-931-2560
plprinting@bellnet.ca

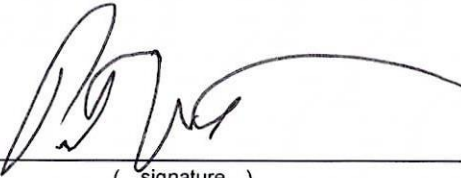
CERTIFICATE OF COMPLIANCE

Customer : Dart Aerospace
Address : 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7

P.O. # 39253

ITEM	PART NUMBER	DRAWING REQUIREMENT	QTY
1	D4086-200P	D40867 Rec. C	20

P & L PRINTING certifies that all items covered by this document have been inspected and conforms to or exceeds the requirements of the purchase order.


(signature)
Peter Watson

March 14, 2018
(date)